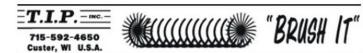
T.I.P. = INC.

# 1619 COUNTY K CUSTER, WI 54423 PHONE 715-592-4650 · FAX 715-592-5063

E-Mail · tip@tipinc.net www.tipinc.net





# PULL-TYPE POWERED BRUSH

**OPERATOR'S INSTRUCTIONS** AND PARTS MANUAL

# =*T.I.P. Inc.*= Brush-It

Congratulations on your purchase of the T.I.P. Brush-It powered brush! You can rest assured that you have one of the highest quality multipurpose brushes on the market today. With proper care and maintenance, your Brush-It will provide you with years of reliable service. If you have any questions about the Brush-It, or any of our other turf care products, feel free to call us or drop us a line. We would be delighted to serve you in the future. Thank you for your patronage.

# **CONTENTS**

| Page |
|------|
| 1    |
| 2    |
| 3-4  |
| 5-7  |
| 8    |
| 9    |
| 10   |
| 11   |
| 12   |
|      |
| 13   |
| 14   |
| 15   |
| 16   |
| 17   |
| 18   |
|      |

# =T.I.P. Inc.= Limited Warranty

T.I.P. Inc. warrants that the equipment it manufactures will be free from defects in materials and workmanship for a period of one year from delivery date. This warranty is extended to the Original Purchaser only, and is non-transferrable.

Should a defect in materials or workmanship be experienced within the warranty period, T.I.P. Inc. shall, at its discretion, furnish F.O.B Custer, WI, new or remanufactured parts to replace the non-conforming parts. T.I.P. Inc. shall not cover any labor costs incurred by the purchaser to replace said parts.

This warranty is limited to new equipment, parts or accessories that are manufactured by T.I.P. Inc., provided that the equipment is used and maintained according to the instructions in the manual, and the Original Purchaser has completed, signed and returned the enclosed Warranty Registration form to T.I.P. Inc. within 30 days after the delivery of said equipment. This warranty does not apply to damage or deterioration to the equipment resulting from, but not limited to; natural wear and tear, abuse of goods, presence of abrasives, chemical action, improper installation, misuse, vandalism, or acts of God. This warranty does not apply to goods manufactured by others, beyond the warranties stated by the manufacturers for those goods.

The limited warranty expressed hereunder, is exclusive, and T.I.P. Inc. makes no other representations, warranties, or guarantees, neither expressed nor implied, as to merchantability or the fitness of said equipment for any particular use or purpose, or that the equipment or installation of equipment when placed into operation will comply with applicable national, state, and local health and safety laws. T.I.P. Inc. shall not be liable for any consequential or indirect damages including, but not limited to, loss of anticipated profits or production, increase of cost of operation, loss due to spoilage of material, damage caused directly or indirectly to other property or goods, or penalties or fines arising from non-compliance.

# **SAFETY BRUSH-IT Powered Brush**

## UNDERSTAND AND FOLLOW SAFETY INFORMATION

ALL OPERATORS should read and understand all safety information and operating instructions for the Brush-It, and learn how to use the controls properly. Do Not let anyone operate without proper instruction.

Make sure that ALL OPERATORS can recognize and understand all safety warning labels on the machine. Keep all safety labels in good condition, and replace those that are missing or damaged. Replacement safety labels are available from your dealer.

## PROPER SETUP

Make sure that machine is properly and securely coupled to the tow vehicle before operation. The engine should never be started unless machine is hooked to tow vehicle. Verify that the 12v electrical connection is hooked securely and in the proper polarization. Visually inspect the location of all electrical lines on machine to avoid pinching in metal parts or contact with drive belt or pulleys during operation.

## **DURING OPERATION**

Operate the Brush-It only when all safety guards are in place. Before moving machine, check to make sure that no one is in the immediate vicinity. Never allow anyone to ride machine at any time.

Wear close fitting clothing and safety gear appropriate for the operating conditions. Be aware that rocks or other debris could fly out from under the machine.

The operation of the machine requires the full attention of the operator. Do not wear radio or other music headphones while operating this machine.

Keep hands and feet away from rotating brush and driveline components during operation.

Brush-It

## SAFE MAINTENANCE

Never lubricate, service or adjust machine while it is running. Keep hands, feet and clothing from power driven components. Disengage all power from machine before servicing. Allow engine components to cool. If machine is still connected to tow vehicle, be sure tow vehicle is turned off and secured against rolling.

Securely support all parts of machine that must be raised for service work. Keep machine in good working order by replacing worn or broken parts. Be sure to remove all excess grease, oil and dirt.

Properly dispose of all waste materials.

## TRANSPORTATION

The Brush-It is designed for off road use only, and should not be towed on public roadways. Maximum tow speed for machine is 15mph. If it becomes necessary to tow machine on roadways, be sure to equip machine with proper SMV signage and flashing warning lights as required by your area.

# SET-UP BRUSH-IT Powered Brush

## CONNECTION TO TOW VEHICLE

If your Brush-It came delivered on a pallet, first remove machine from pallet. Connect the pin-type hitch to your tow vehicle using a pin that is the appropriate diameter, and secure to ensure pin does not come out during operation.

## ELECTRICAL CONNECTION

The Brush-It utilizes the 12v electrical supply from the tow vehicle to operate the electric clutch and actuator lift. Unroll cord and switch pendant. Locate switch pendant near operator on tow vehicle, and secure in place. Connect the alligator clips from the machine to the battery of the tow vehicle, being sure to connect the red clip to the positive side of the battery, and the black to the negative. Be sure that clips and wires are properly secured so they will not vibrate off during operation.

## **CAUTION!**

Avoid direct contact with the battery terminals and the un-insulated portion of the alligator clips. Electrical shock could result.

## BRUSH ANGLE ADJUSTMENT

Your Brush-It powered brush has the option of either operating with the brush perpendicular to its travel, or with the brush angled to the left or right. To change the angle of the brush, remove the orange positioning pin located behind the pivot bolt immediately behind the front wheels. The brush can then be angled to the left or the right. Re-align the positioning pin hole, and insert the pin.

#### BRUSH HEIGHT ADJUSTMENT

Properly adjusted brush height will provide you with the best sweeping action and the longest bristle life. It is necessary to do this adjustment before using the Brush-It for the first time, and periodically as routine maintenance.

Brush-It

The brushes, when properly adjusted, should make a light sweeping pattern 2 to 3 inches wide and uniform along the brush center line. (see Fig. 2) Too much pressure on the brushes will cause excessive wear and reduce sweeping efficiency.

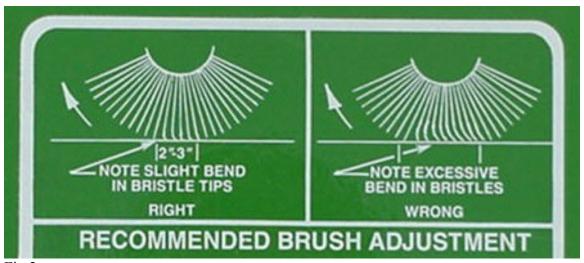


Fig.2

To adjust the brush height, first take the Brush-It to a flat, level surface. Once there, loosen the set collar that is on the actuator stem. Next, use the switch pendant to raise or lower the machine until the brush is at the proper height. After that, raise the set collar until it is in contact with the actuator body, and tighten in place.

#### **CAUTION!**

The actuator on the Brush-It will retract the caster assembly beyond the mechanical limit of the Brush-It frame. DO NOT under any circumstance retract the actuator beyond the frame's mechanical limit.

Machine damage may result.

## CONNECTING MULTIPLE BRUSHES TOGETHER.

Sweeping efficiency can be increased by connecting multiple Brush-It machines in a cascading pattern. To do this, first install the secondary draw bar (sold separately) to the lead machine by clamping it to the square bar on the caster wheel assembly and securing it with the retainer bolts and nuts. The secondary draw bar can be mounted to the left or to the right. Attach the following Brush-It to the secondary draw bar.

Run both sets of controls and power leads to the tow vehicle. Secure all cords and wires to prevent wire damage.

# **ENGINE/DRIVE TRAIN**

The engine should be checked for proper lubrication levels before first use according to the engine manufacturer's Owner's Manual.

Fill fuel tank with regular unleaded gasoline.

Remove the side shield and check v-belt for proper tension. When pressed in the center of the belt, there should be ½ to 1" of travel. If the belt needs to be tightened, loosen the idler bracket bolt and tighten belt by sliding the idler further into the belt. Retighten idler bracket bolt and re-install the side shield.

# OPERATION BRUSH-IT Powered Brush

Review and follow all safety information before operating the Brush-It. Be sure all Set-Up procedures have been completed.

## STARTING THE MACHINE

Verify that electrical connections are made with the tow vehicle and that the hitch pin is secured in place. If multiple brushes are hooked together, make sure all electrical connections are secure. Before starting engine, be sure electric clutch switch is in the "OFF" (disengaged) position. Check to make sure the brush is in the "up" position (off the ground).

Start engine(s) according to the engine operator's manual.

## **BRUSH OPERATION**

After you reach the location where the sweeping is to be done, start the brushes rotating by turning on the electric clutch toggle switch. The clutch may be engaged at any engine RPM. Lower the brush all the way to its preset limit, and proceed with the brushing. When brushing is complete, raise the brush off of the ground and move the clutch toggle switch to the Off position to disengage power to the brushes. The brushes will free-wheel to a stop.

CAUTION! To avoid possible damage to golf course greens, do not engage or disengage brushes while on greens. Whenever possible, drive across greens in a straight line only.

When sweeping is complete, or when traveling between areas to sweep, turn off engine by setting the Engine Run switch to the "Off" position. Make sure electric clutch is disengaged after tow vehicle engine has been turned off. Electric clutch will not automatically disengage with engine shut-off. An engaged electric clutch will draw moderate amounts of power, and will drain a battery in short order if tow vehicle engine is not running.

# MAINTENANCE BRUSH-IT Pull-Type Powered Brush

CAUTION! Be sure to read and understand the SAFETY section of this manual before performing any maintenance on the machine. Be sure motor is off and all power is disconnected before performing maintenance.

Be sure to clean off the Brush-It after every use.

#### LUBRICATION

There are several different grease points on the machine that need to be lubricated. Each rear wheel has a grease fitting on the caster shank. Grease casters every 50 hours.

The front and rear wheels each have a grease fitting on the hub. Grease the wheels every 50 hours. Be sure to block the machine in place to prevent injury.

The brush assembly bearings are mounted on the inside of each end of the machine on the ends of the brush shaft. Likewise, there is also one bearing assembly on the engine jack shaft next to the electric clutch. Grease these bearings every 50 hours.

Also, between the engine and the jack shaft is a universal joint. Grease the cross in the universal joint every 100 hours.

Check engine oil and gearbox lube on the Honda engine according to the manufacturer's maintenance schedule.

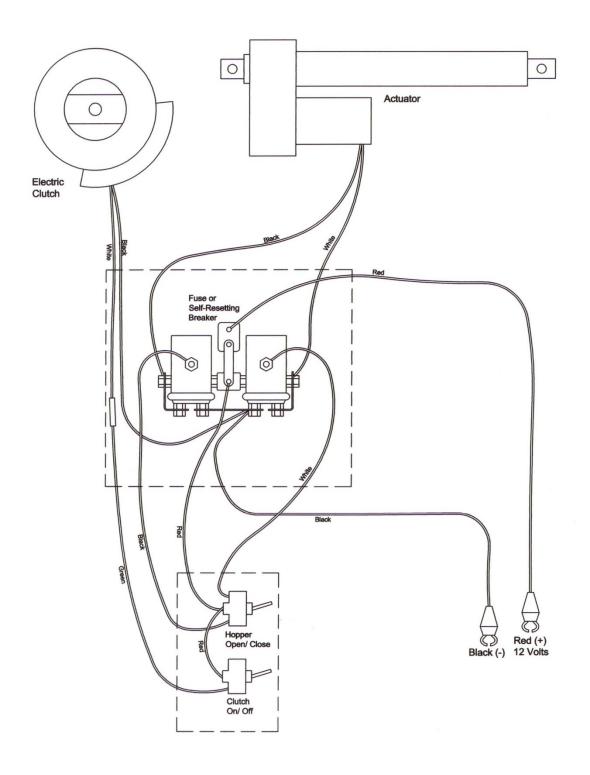
# **INSPECTION**

An inspection of the entire machine should be done when lubricating the machine. This inspection includes checking that all bolts are tight, all wires and cords are in good condition and properly located, and checking operation of the electric clutch to make sure that it engages positively. Inspect tires for correct inflation and for wear. Check that all safety and warning decals are in good shape. Replace if necessary.

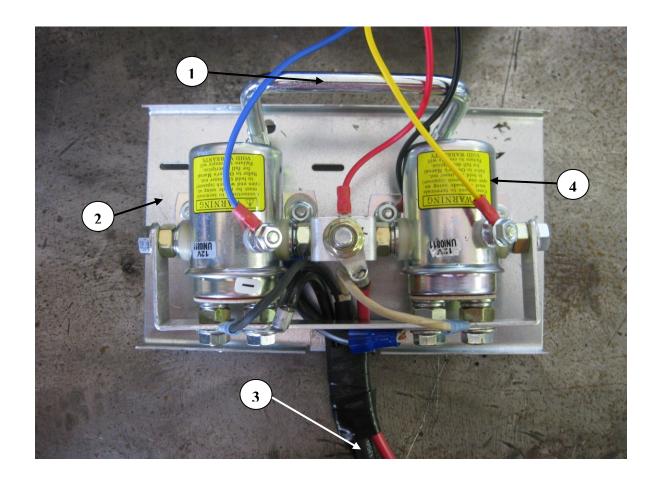
Drive belt should also be checked for proper tension and for wear. Adjust or replace if necessary. Do not use belt dressing or over-tighten.

Inspect the spiral brush and the front strip brush for excessive wear and missing bristles after every 25 hours of use. Replace if necessary.

# Wiring Diagram #1

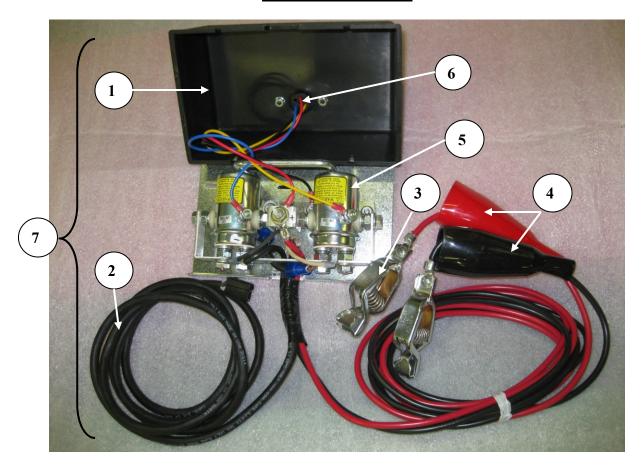


# Wiring Diagram #2



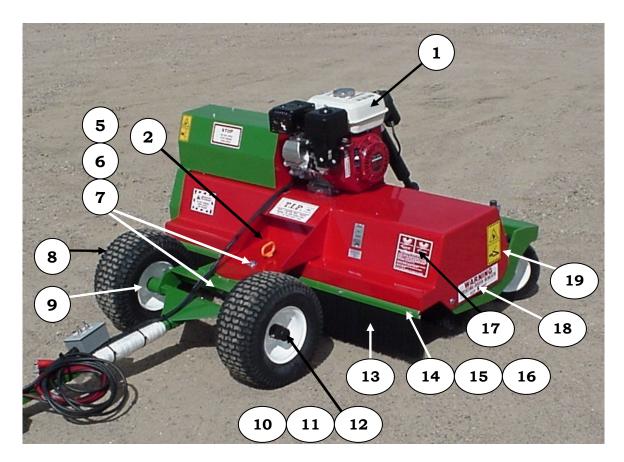
| Ref | Part#        | Description                          | Qty |
|-----|--------------|--------------------------------------|-----|
| 1   | MC3060T44    | 3/8" U Bolt for 2" x 2-5/8" Box Tube | 1   |
| 2   | SW90 - 32070 | Back Plate                           | 1   |
| 3   | WA189101361  | 16/4 SJ Service Cord (12ft)          | 1   |
| 4   | SW2237       | 12V Solenoid                         | 2   |

# TP4001A Kit



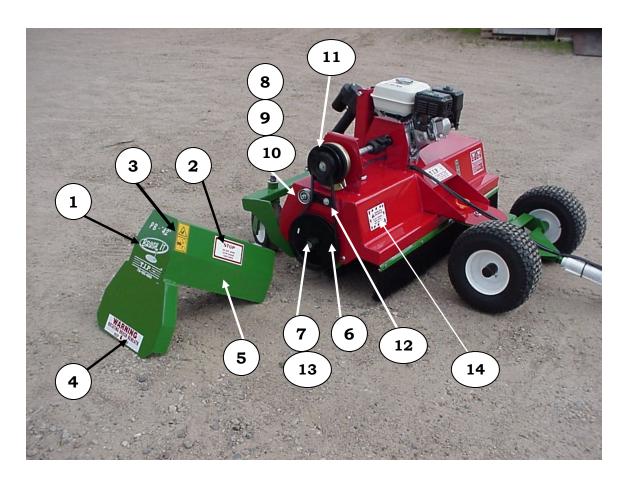
| Re | f Part#      | Description                                       | Qty |
|----|--------------|---|-----|
| 1  | SW90 - 31079 | Cover   | 1   |
| 2  | WA189101361  | 16/4 SJ Service Cord (12 ft)                      | 1   |
| 3  | MC7236K15    | Alligator Clip – Heavy Duty                       | 2   |
| 4  | MC7236K211   | Insulator Sleeve – Red – Large                    | 1   |
|    | MC7236K212   | Insulator Sleeve – Black – Large                  | 1   |
| 5  | SW2237       | 12V Solenoid                                      | 2   |
| 6  | SW90 - 25048 | Socket with Wiring                                | 1   |
| 7  | TP4001AKIT   | Entire Control Box w/ Wiring                      |     |
|    |              | (Everything shown in picture above except U-Bolt) |     |

# Figure 1:



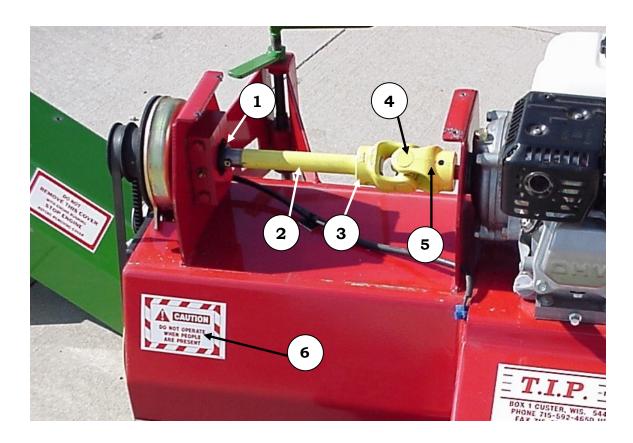
| Ref# | Part#        | Description                                  | Qty |
|------|--------------|--|-----|
| 1    | EPGX160K1HX2 | Engine, 5.5hp Honda, 6:1 Reduction           | 1   |
| 2    | MC92627A204  | Pin, Quick Release High Visibility Orange    | 1   |
| 5    | FN13209      | Bolt, ½-13 x 1-1/2"                          | 2   |
| 6    | FN33010      | Washer, ½ Flat                               | 4   |
| 7    | FN37030      | Nut, ½-13 Nylock                             | 2   |
| 8    | TP6001       | 13/6.50 x 6 2 Ply Turf Wheel Assy            | 2   |
| 8a   | TP6014       | Bearing, Replacement Roller                  | 2   |
| 8b   | BS153-440    | Bushing, Replacement Steel                   | 4   |
| 9    | BRFELT       | Seal, Felt Wheel                             | 6   |
| 10   | FN65126      | Cotter Pin, 3/16 x 1-3/4                     | 2   |
| 11   | FN33092      | Washer, <sup>3</sup> / <sub>4</sub> SAE Flat | 2   |
| 12   | MC40005K44   | Vinyl Cap                                    | 2   |
| 13   | TP7008       | Brush, 42" Straight Black                    | 1   |
| 14   | FN13005      | Bolt, ½-20 x 1"                              | 3   |
| 15   | FN33618      | Washer, ¼" Lock                              | 3   |
| 16   | FN36302      | Nut, ½-20                                    | 3   |
| 17   | TP6012       | Decal, Proper Brush Setting                  | 1   |
| 18   | SP106        | Decal, Warning, Rotating Brush               | 2   |
| 19   | IM447-417    | Decal, Warning, Pinch Point                  | 1   |

# Figure 2:



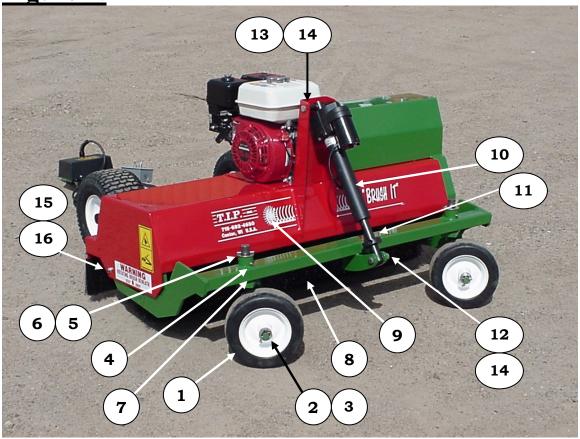
| Ref# | Part#          | Description                    | Qty |
|------|----------------|--------------------------------|-----|
| 1    | SPBRUSHITPB-42 | Decal, Brush-It Small          | 2   |
| 2    | TP6013         | Decal, Do Not Remove Cover     | 1   |
| 3    | IM449-307      | Decal, Do Not Place Hand Into  | 1   |
| 4    | SP106          | Decal, Warning, Rotating Brush | 2   |
| 5    | ***            | Shield, Brush It               | 1   |
| 6    | TOWP9          | Pulley, 9" Weld-On             | 1   |
| 7    | TP7004         | Shaft, Brush                   | 1   |
| 8    | TP7002         | Idler, V-Belt                  | 1   |
| 9    | FN24288        | Bolt, 3/8-16 x 1-1/2 FHSCS     | 1   |
| 10   | FN37024        | Nut, 3/8-16 Nylock             | 1   |
| 11   | TP6002         | Clutch, Electric Modified      | 1   |
| 12   | KAAX42         | V-Belt, AX42                   | 1   |
| 13   | IPSA205-16G    | 1" Bearing Insert for Brush    | 2   |
| 14   | GPDNO          | Decal, Do Not Operate          | 1   |

# Figure 3:



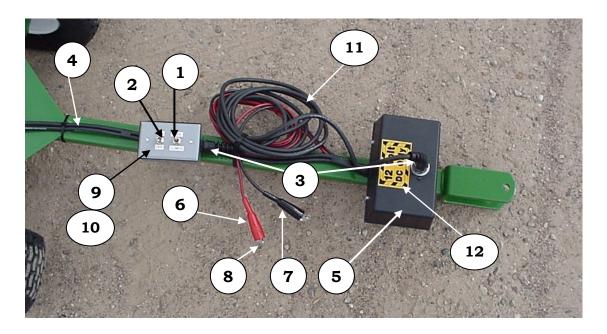
| Ref. # | Part#       | Description            | Qty |
|--------|-------------|------------------------|-----|
| 1      | IPSA205-16G | 1" Bearing Insert      | 1   |
| 2      | TP6022      | Shaft, Engine Jack     | 1   |
| 3      | BU800-0616  | Yoke, #6 x 1" Bore     | 1   |
| 4      | BU200-0600  | Cross Kit, #6          | 1   |
| 5      | BU800-0612  | Yoke, #6 x 3/4" Bore   | 1   |
| 6      | GPDNO       | Decal, Caution, Do Not | 1   |

Figure 4:



| Ref# | Part#     | Description                                  | Qty |
|------|-----------|--|-----|
| 1    | TP7003    | Caster Wheel Assy.                           | 2   |
| 1a   | TP6014    | Bearing, Replacement Roller                  | 2   |
| 1b   | BS153-440 | Bushing, Replacement Steel                   | 4   |
| 2    | FN65126   | Cotter Pin, 3/16 x 1-3/4"                    | 2   |
| 3    | FN33092   | Washer, ¾ SAE Flat                           | 2   |
| 4    | FN60108   | Zerk, 3/16 Drive Type                        | 2   |
| 5    | FN33096   | Washer, 1" SAE                               | 2   |
| 6    | FN64141   | Spring Pin, 3/16 x 2"                        | 2   |
| 7    | TP7007    | Spindle Assy., Rear Caster                   | 2   |
| 8    | TP7001    | Spiral Brush, 42" x 14" Dia.                 | 1   |
| 9    | SPBRUSHIT | Decal, "Brush It"                            | 1   |
| 10   | BLK2XG05  | Actuator, 600# Linear                        | 1   |
| 11   | MC9951K12 | Set Collar, Split                            | 1   |
| 12   | FN13213   | Bolt, ½-13 x 2-1/2"                          | 1   |
| 13   | FN13223   | Bolt, ½-13 x 5"                              | 1   |
| 14   | FN37030   | Nut, Nylock ½-13                             | 2   |
| 15   | FN26346   | Shoulder Bolt, $3/8-18 \times \frac{1}{2}$ " | 2   |
| 16   | FN37341   | Flange Nut, 3/8"-18                          | 2   |

# Figure 5:



| Ref# | Part#       | Description                       | Qty |
|------|-------------|-----------------------------------|-----|
| 1    | TP6004      | Toggle Switch, Up-Dn SPDT         | 1   |
| 2    | TP6003      | Toggle Switch, Clutch On-Off SPST | 1   |
| 3    | TP6007      | Cord Connector                    | 2   |
| 4    | WA189101361 | 14/2 Type SJ Service Cord         | 12  |
| 5    | TP4001A     | Solenoid Type Up-Down Control     | 1   |
| 6    | MC7236K181  | Insulator Sleeve Red              | 1   |
| 7    | MC7236K182  | Insulator Sleeve Black            | 1   |
| 8    | MC7236K13   | Alligator Clip                    | 2   |
| 9    | TP6005      | Electric Box, Wet Location        | 1   |
| 10   | TP6006      | Weather Tight Cover               | 1   |
| 11   | WA189102767 | 16/4 Type SJ Cord                 | 12  |
| 12   | SP111       | Decal, 12Volt DC Only             | 1   |

# MAIL THIS WARRANTY CARD TODAY

IF IT IS NOT REGISTERED IN THE HOME OFFICE OF T.I.P. INC.
CUSTER, WI 54423
ANY CLAIM YOU HAVE UNDER THE WARRANTY WILL NOT BE HONORED....

# **DON'T DELAY**

PLEASE COMPLETE THE WARRANY REGISTRATION AND RETURN IMMEDIATELY.

CUT HERE

T.I.P. INC. 1619 COUNTY K CUSTER, WI 54423 PHONE 715-592-4650 • FAX 715-592-5063

# WARRANY REGISTRATION

| NAME:              |  |
|--------------------|--|
| ADDRESS:           |  |
| CITY/STATE/ZIP COD | E:                                     |
| DEALER'S NAME:     |  |
| DEALERS ADDRESS:   |  |
| CITY/STATE/ZIP COD | E:                                     |
| DATE OF PURCHASE:  |  |
| S/N                |  |
| MODEL#             |  |
| I HAVE             | READ AND FULLY UNDERSTAND ALL          |
| SAFETY DIREC       | TIONS AND AGREE TO TRAIN ALL PERSONNEL |
|                    | OPERATING THIS MACHINE.                |
| SIGNATURE:         |  |
| DATE:              |  |



1619 County K Custer, WI 54423

e-mail tip@tipinc.net · www.tipinc.net Phone 715-592-4650 · Fax 715-592-5063